

DIGITAL PERFOR®

Description PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks. The material features circular perforations.
Average film thickness before application: **85 micron**

Basic information Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND VP-300)
Blade: **new at 50°**
Minimum required pressure: **50 gf**
Transfer setup
Temperature: **165°C** (330°F)
Time: **15"**
Pressure: **medium (3÷4 bar)**

Application instructions

Print and cut the material
Weed the exceeding material
Remove the print from the polyester backing using Siser's T.T.D. Easy (adhesive, transparent and resistant to high temperatures)
Heat apply
Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

Suitable textiles Cotton, polyester and blends of these materials
(not suited for treated and dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
40°C Max- inside out
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **not recommended**



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N.B.

All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.