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THERMOREFLEX 2000

Description

Plotter cut reflective heat seal material with polyester backing. Refraction information are detailed in the enclosed chart. The material, when applied correctly on the most common types of textile, fulfils broadly all requirements set by EN 471 (Class 2) and Official

Journal (27/07/95) regulations. Average thickness: 180 micron

Basic information

Due to the many different base materials available on the market, the following heat

transfer instructions are given as a guideline only: Plotter settings (eg. with SUMMACUT D60R plotter)

Blade: new at 60°

Minimum required pressure: 120 gf

Transfer setup Temperature: 150°C

Time: 15"

Pressure: medium (3÷4 bar)

Application instructions

Mirror cut the material

Weed the exceeding material

Place the material on the garment with its polyester backing

Heat apply

Remove the support cold

Suitable textiles

Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions

Wait 24h after the heat transfer

60 dry cleaning cycles in Perchlore-ethylene (ISO 3175) - 60 washing cycles at 60°C

(ISO 6330/2A) - 30 washing cycles at 90°C (ISO 6330/1A)

Dry clean: yes Tumble dry: no

N.B





Siser s.r.l.

All information given in this sheet are based on our experience.

Viale della Tecnica n° 18 36100 Vicenza - Italy Tel. +39 0444.287960 Fax +39 0444.287959 info@siser.it - www.siser.it We always recommend performing a test before starting standard production. For best results we recommend to store the product away from direct sunlight.

r.e.a. vi 171856 - reg. imp. vi n° 14971 c.s. € 103.300 i.v.- p.iva 01591490246

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our www.siser.it. For further information, please contact our Sales Office. Thank you.